CLAIMS:

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 A method of manufacturing composite products, wherein a plurality of elements are assembled by gluing them together under pressure, comprising the steps of:

providing a number of elements to be assembled;

applying glue to at least one surface of each element:

assembling the elements to the desired structure; and

subjecting the assembled elements to pressure in a press;

controlling the amount of at least one component of the glue, applied at a specific point of glue application on an element, to be a function of the waiting time it takes before the point of glue application is subjected to the pressure in the press.

- 2. The method according to claim 1, wherein the glue is a multi-component adhesive, one component of which is a hardener and wherein the amount of one of said adhesive components is controlled so as to control the ratio between hardener and remaining components to be a function of the waiting time.
- The method according to claim 2, wherein the glue is a two-component adhesive comprising hardener and a glue, the ratio hardener:glue is controlled to be lower for longer waiting times.
- The method according to claim 1, wherein the glue is a one-component glue, and the amount of is increased as a function of increased waiting time.
- 30 5. The method according to claim 4 wherein the amount of glue applied to each element is constant over the surface of said element, but varies between elements.
 - The method according to claim 4, wherein the first element in a series of elements receives a smaller amount of glue than subsequent elements.

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- 7. The method according to claim 4, wherein the amount of glue applied to each element varies over the surface of said element
- The method according to claim 4, wherein the amount of glue applied is controlled by controlling the speed of movement of the element(s) during glue application
 - The method according to claim 8, wherein the amount of glue applied is controlled by controlling the rate of application of glue onto the surface of each element.
- 10 10. The method according to claim 8, wherein the speed of movement is varied from one element to another.
 - 11. The method according to claim 8, wherein the speed of movement is varied during the glue application on each element.
 - 12. The method according to claim 11, wherein the speed of movement is varied stepwise or continuously.
 - 13. The method according to claim 9, wherein the application rate is varied stepwise or continuously.
 - 14. An apparatus for the manufacturing of composite products, wherein a plurality of elements are assembled by gluing them together under pressure, comprising

25 an element feeder (6; 16);

a glue applicator (10);

a stacking unit (12):

a control unit (15); and

a press (17);

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said control unit (15) being programmable to run a control sequence for the glue applicator (10) and/or the element feeder (6; 16) to provide an optimal applied glue amount.

- 15. The apparatus as claimed in claim 12, wherein the control sequence is adapted to control the speed of movement of the feeder (6; 16), and thereby of the elements through the glue applicator (10).
 - 16. The apparatus as claimed in claim 14, wherein the control sequence is adapted to control the rate of glue application to the elements.
 - 17. An apparatus for the controlled application of glue to elements to be assembled to a composite structure, comprising

an element feeder (6; 16);

a glue applicator (10); and

a control unit (15);

said control unit (15) being programmable to run a control sequence for the glue applicator (10) and/or the element feeder (6, 16) to provide an optimal applied glue amount.